



STATEMENT OF METHOD OF MANUFACTURE

Origin	Scotland
Name of Product	Macallan 12 Year Old Scotch Whisky
Ingredients	100% Single Malt Scotch Whisky: 40 or 43% alcohol by volume, 60 or 57% water and natural character derived from the manufacturing process
Colour and Appearance	Deep amber gold, clear and bright
Manufacturing Process	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland.

After maturation the casks are disgorged to a vat, reduced to 45% alcohol by volume by the addition of de-mineralised water and re-filled into oak casks to allow the differing characters to marry together for a period of several months. The whisky is then returned to vat, reduced to bottling strength, chilled to +4°C, filtered, then filled to bottle.

Steven Muller
Laboratory Manager

The
MACALLAN



THE EDRINGTON GROUP LIMITED. REGISTERED IN SCOTLAND NO. 36374

REPLY TO REGISTERED OFFICE: 2500 GREAT WESTERN ROAD, GLASGOW, G15 6RW. SCOTLAND. T: +44 (0)141 940 4000 F: +44 (0)141 940 4040
WEST KINFAUNS, PERTH, PH2 7XZ. SCOTLAND. T: +44 (0)1738 440000 F: +44 (0)1738 493838

www.edringtongroup.com

Please enjoy our brands responsibly



EDRINGTON

September 2016

Scotch Whisky Allergen Statement

Spirit drinks, such as Scotch whisky, made from cereals have been demonstrated to be free from allergens and as such are exempt from allergen labelling requirements. This exemption is documented in EU Directive 2007/68 (amending 2000/13). We have assessed our production process from primary production through blending and bottling and can confirm there are no allergen containing ingredients used in our process.

Therefore, the following products do not contain allergens:

- **Macallan 12YO Single Malt Scotch Whisky**

Further information regarding EU legislation and Scotch Whisky can be obtained from The Scotch Whisky Association, Government & Consumer Affairs, Athol Crescent, Edinburgh, Scotland – 0131 222 9230.

Yours sincerely

Craig D Owen BSc MRSC
Laboratory Manager

S:\Qsd\Permanent\1_ADMIN\CERT\Allergystatements\Togallergenstatementmac12yo.Doc

The
MACALLAN



THE EDRINGTON GROUP LIMITED. REGISTERED IN SCOTLAND NO. 36374

REPLY TO REGISTERED OFFICE: 2500 GREAT WESTERN ROAD, GLASGOW, G15 6RW. SCOTLAND. T: +44 (0)141 940 4000 F: +44 (0)141 940 4040
WEST KINFAUNS, PERTH, PH2 7XZ. SCOTLAND. T: +44 (0)1738 440000 F: +44 (0)1738 493838

www.edringtongroup.com

Please enjoy our brands responsibly



EDRINGTON

September 2016

Scotch Whisky Allergen Statement

Spirit drinks, such as Scotch whisky, made from cereals have been demonstrated to be free from allergens and as such are exempt from allergen labelling requirements. This exemption is documented in EU Directive 2007/68 (amending 2000/13). We have assessed our production process from primary production through blending and bottling and can confirm there are no allergen containing ingredients used in our process.

Therefore, the following products do not contain allergens:

- **Macallan Double Cask Single Malt Scotch Whisky**

Further information regarding EU legislation and Scotch Whisky can be obtained from The Scotch Whisky Association, Government & Consumer Affairs, Athol Crescent, Edinburgh, Scotland – 0131 222 9230.

Yours sincerely

Craig D Owen BSc MRSC
Laboratory Manager

S:\Osd\Permanent\ADMIN\CERT\Allergystatements\Tegallergenstatementmade.doc

The
MACALLAN



THE EDRINGTON GROUP LIMITED. REGISTERED IN SCOTLAND NO. 36374

REPLY TO REGISTERED OFFICE: 2500 GREAT WESTERN ROAD, GLASGOW, G15 6RW. SCOTLAND. T: +44 (0)141 940 4000 F: +44 (0)141 940 4040
WEST KINFAUNS, PERTH, PH2 7XZ. SCOTLAND. T: +44 (0)1738 440000 F: +44 (0)1738 493838

www.edringtongroup.com

Please enjoy our brands responsibly



EDRINGTON

STATEMENT OF METHOD OF MANUFACTURE

Origin	Scotland
Name of Product	Macallan Double Cask Scotch Whisky
Ingredients	100% Scotch Malt Whisky: 40% alcohol by volume, 60% water and natural character derived from the manufacturing process.
Manufacturing Process	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of approximately 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland.

After maturation, the casks are disgorged and combined to allow the differing characters to marry together for a period of several weeks in preparation for bottling. At this stage the decision is taken to add de-mineralised water to reduce the alcohol strength to typical bottling strength of 40 or 43% abv or to bottle the product at cask strength.

If the alcohol strength is reduced to 40 or 43% then the product will be gently filtered to remove chill haze materials. Cask strength products and reduced products are guard filtered as part of the bottling operation.

Craig Owen
Laboratory Manager

The
MACALLAN



THE
FAMOUS
EGROUSE



HIGHLAND
PARK



THE EDRINGTON GROUP LIMITED. REGISTERED IN SCOTLAND NO. 36374

REPLY TO REGISTERED OFFICE: 2500 GREAT WESTERN ROAD, GLASGOW, G15 6RW. SCOTLAND. T: +44 (0)141 940 4000 F: +44 (0)141 940 4040
WEST KINFAUNS, PERTH, PH2 7XZ. SCOTLAND. T: +44 (0)1738 440000 F: +44 (0)1738 493838

www.edringtongroup.com

Please enjoy our brands responsibly