



EDRINGTON

STATEMENT OF METHOD OF MANUFACTURE

Origin	Scotland
Name of Product	Famous Grouse Blended Scotch Whisky
Ingredients	100% Blended Scotch Whisky: 40 or 43% alcohol by volume, 60 or 57% water and natural character derived from the manufacturing process. Small amounts of spirit caramel, E150, may be added to balance colour.
Colour and Appearance	Full Golden, Clear and Bright
Manufacturing Process	<p>Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume.</p> <p>Grain whisky uses malted barley as the sole source of enzymes to convert the carbohydrate from the barley, maize and sometimes wheat to sugars which are fermented by yeast. Distillation is by continuous stills at strength not exceeding 94.8% alcohol by volume.</p> <p>Both whisky types are matured in an excise warehouse in Scotland.</p> <p>After maturation casks of whisky from several malt and grain distilleries are disgorged to a vat, reduced to 45% alcohol by volume by the addition of de-mineralised water and the resultant blend filled into oak casks to allow the differing characters to marry together for a period of several months. The whisky is then returned to vat, reduced to bottling strength, chilled to +4°C, filtered and filled to bottle.</p>

Steven Muller

Head of Liquid Quality and Development

The
MACALLAN



THE FAMOUS
GROUSE



HIGHLAND
PARK



THE EDRINGTON GROUP LIMITED. REGISTERED IN SCOTLAND NO. 36374

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Scotch Whisky Allergen Statement

Spirit drinks, such as Scotch whisky, made from cereals have been demonstrated to be free from allergens and as such are exempt from allergen labelling requirements. This exemption is documented in EU Directive 2007/68 (amending 2000/13). We have assessed our production process from primary production through blending and bottling and can confirm there are no allergen containing ingredients used in our process.

Therefore, the following products do not contain allergens:

- **The Famous Grouse Blended Scotch Whisky**

Further information regarding EU legislation and Scotch Whisky can be obtained from The Scotch Whisky Association, Government & Consumer Affairs, Athol Crescent, Edinburgh, Scotland – 0131 222 9230.

Yours sincerely

**Craig D Owen BSc MRSC
Laboratory Manager**

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