



### **Scotch Whisky Allergen Statement**

Spirit drinks, such as Scotch whisky, made from cereals have been demonstrated to be free from allergens and as such are exempt from allergen labelling requirements. This exemption is documented in EU Directive 2007/68 (amending 2000/13). We have assessed our production process from primary production through blending and bottling and can confirm there are no allergen containing ingredients used in our process.

Therefore, the following product does not contain allergens:

- **Glenrothes 10YO Scotch Malt Whisky**
- **Glenrothes 12YO Scotch Malt Whisky**
- **Glenrothes 13YO Halloween Edition Scotch Malt Whisky**
- **Glenrothes 18YO Scotch Malt Whisky**
- **Glenrothes 25YO Scotch Malt Whisky**
- **Glenrothes Whisky Makers Cut Scotch Malt Whisky**

Further information regarding EU legislation and Scotch Whisky can be obtained from The Scotch Whisky Association, Government & Consumer Affairs, Athol Crescent, Edinburgh, Scotland – 0131 222 9230.

Yours sincerely

**Craig D Owen BSc MRSC**  
Laboratory Manager

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THE EDRINGTON GROUP LIMITED, REGISTERED IN SCOTLAND NO. 36374  
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## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 18/028_0918	<b>Sample Details:</b> Glenrothes 10yo Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 18.1370

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	44.5	QSDT 009
Fixed Acidity as acetic acid	17.3	QSDT 009
Total Acidity as acetic acid	61.8	QSDT 009
Acetaldehyde	7.8	QSDT 004
Ethyl acetate	33.9	QSDT 004
Methanol	5.5	QSDT 004
Propanol	42.8	QSDT 004
iso Butanol	91.6	QSDT 004
AmylAlcohols	227.6	QSDT 004
Furfural	2.0	QSDT 004
Higher Alcohols	362.0	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

All results relate to the sample tested as identified above. ND indicates a compound was below the detection limit of the test method used, in this case the detection limit is quoted in parenthesis. Results marked with '#' are not UKAS accredited. NA indicates results are not available.

Name: Craig Owen BSc MRSC  
Position: Laboratory Manager

Date 21/09/18

Signature:

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MACALLAN

FAMOUS GROUSE

BRUGAL

HIGHLAND PARK

CUTTY SARK

THE GLENROTHES  
ESTD 1872

THE SNOW LEOPARD

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## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 17/024_0918	<b>Sample Details:</b> Glenrothes 12yo Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 17.0111

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	59.0	QSDT 009
Fixed Acidity as acetic acid	18.5	QSDT 009
Total Acidity as acetic acid	77.5	QSDT 009
Acetaldehyde	10.7	QSDT 004
Ethyl acetate	37.4	QSDT 004
Methanol	6.0	QSDT 004
Propanol	43.0	QSDT 004
iso Butanol	95.8	QSDT 004
AmylAlcohols	244.0	QSDT 004
Furfural	1.6	QSDT 004
Higher Alcohols	382.8	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

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**Name:** Craig Owen BSc MRSC  
**Position:** Laboratory Manager

**Date** 21/09/18

**Signature:**





## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 18/029_0918	<b>Sample Details:</b> Glenrothes 13yo Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 18.1513

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

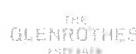
	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	50.0	QSDT 009
Fixed Acidity as acetic acid	18.3	QSDT 009
Total Acidity as acetic acid	68.3	QSDT 009
Acetaldehyde	8.9	QSDT 004
Ethyl acetate	45.6	QSDT 004
Methanol	5.8	QSDT 004
Propanol	35.5	QSDT 004
iso Butanol	81.3	QSDT 004
AmylAlcohols	243.4	QSDT 004
Furfural	1.6	QSDT 004
Higher Alcohols	360.2	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

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Name: Craig Owen BSc MRSC  
Position: Laboratory Manager

Date 21/09/18

Signature:



## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 18/008_0918	<b>Sample Details:</b> Glenrothes 18yo Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 18.0638

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	85.2	QSDT 009
Fixed Acidity as acetic acid	26.9	QSDT 009
Total Acidity as acetic acid	112.1	QSDT 009
Acetaldehyde	9.5	QSDT 004
Ethyl acetate	63.6	QSDT 004
Methanol	7.1	QSDT 004
Propanol	45.6	QSDT 004
iso Butanol	97.1	QSDT 004
AmylAlcohols	257.5	QSDT 004
Furfural	2.4	QSDT 004
Higher Alcohols	400.2	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

All results relate to the sample tested as identified above. ND indicates a compound was below the detection limit of the test method used, in this case the detection limit is quoted in parenthesis. Results marked with '#' are not UKAS accredited. NA indicates results are not available.

**Name:** Craig Owen BSc MRSC  
**Position:** Laboratory Manager

Date 21/09/18

Signature:



## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 18/010_0918	<b>Sample Details:</b> Glenrothes 25yo Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 18.1201

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	106.2	QSDT 009
Fixed Acidity as acetic acid	59.0	QSDT 009
Total Acidity as acetic acid	165.2	QSDT 009
Acetaldehyde	13.0	QSDT 004
Ethyl acetate	63.1	QSDT 004
Methanol	7.3	QSDT 004
Propanol	41.6	QSDT 004
iso Butanol	77.2	QSDT 004
AmylAlcohols	208.7	QSDT 004
Furfural	2.0	QSDT 004
Higher Alcohols	327.5	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

All results relate to the sample tested as identified above. ND indicates a compound was below the detection limit of the test method used, in this case the detection limit is quoted in parenthesis. Results marked with '#' are not UKAS accredited. NA indicates results are not available.

**Name:** Craig Owen BSc MRSC  
**Position:** Laboratory Manager

**Date** 21/09/18

**Signature:**





## CERTIFICATE OF ANALYSIS



<b>Test Report</b> 18/021e_0918	<b>Sample Details:</b> Glenrothes Whisky Maker's Cut Single Malt Scotch Whisky
<b>Client:</b> Highland Distillers Ltd 2500 Great Western Road Glasgow G15 6RW	<b>QSD Sample Reference Number:</b> 18.1387

This sample was received for analysis in good condition and was analysed in accordance with the laboratory's quality system. Test details will be supplied on request.

	<u>g/100L alcohol</u>	<u>Method Reference</u>
Volatile Acidity as acetic acid	58.3	QSDT 009
Fixed Acidity as acetic acid	29.9	QSDT 009
Total Acidity as acetic acid	88.2	QSDT 009
Acetaldehyde	7.4	QSDT 004
Ethyl acetate	48.0	QSDT 004
Methanol	6.0	QSDT 004
Propanol	40.6	QSDT 004
iso Butanol	90.9	QSDT 004
AmylAlcohols	235.6	QSDT 004
Furfural	3.0	QSDT 004
Higher Alcohols	367.1	QSDT 004
(sum of propanol, iso butanol and amyl alcohols)		

All results relate to the sample tested as identified above. ND indicates a compound was below the detection limit of the test method used, in this case the detection limit is quoted in parenthesis. Results marked with '#' are not UKAS accredited. NA indicates results are not available.

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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes 10 YO Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 40% alcohol by volume, 60% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland for a minimum of 10 years.

After maturation the casks are disgorged to a vat chilled,  
filtered, then filled to bottle.

**Craig D Owen**  
**Laboratory Manager**



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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes 12 YO Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 40% alcohol by volume, 60% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	<p>Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland for a minimum of 12 years.</p> <p>After maturation the casks are disgorged to a vat chilled, filtered, then filled to bottle.</p>

**Craig D Owen**  
**Laboratory Manager**



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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes 13 YO Halloween Edition Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 46.6% alcohol by volume, 53.4% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland for a minimum of 13 years.

After maturation the casks are disgorged to a vat chilled, filtered, then filled to bottle.

**Craig D Owen**  
**Laboratory Manager**



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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes 18 YO Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 43% alcohol by volume, 57% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland for a minimum of 18 years.

After maturation the casks are disgorged to a vat chilled,  
filtered, then filled to bottle.

**Craig D Owen**  
**Laboratory Manager**



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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes 25 YO Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 43% alcohol by volume, 57% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland for a minimum of 25 years.

After maturation the casks are disgorged to a vat chilled,  
filtered, then filled to bottle.

**Craig D Owen**  
**Laboratory Manager**



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## **STATEMENT OF METHOD OF MANUFACTURE**

<b>Origin</b>	Scotland
<b>Name of Product</b>	Glenrothes Whisky Makers Cut Scotch Malt Whisky
<b>Ingredients</b>	100% Scotch Malt Whisky: 48.8% alcohol by volume, 51.2% water and natural character derived from the manufacturing process.
<b>Colour and Appearance</b>	Full Golden, clear and bright.
<b>Manufacturing Process</b>	Malt whisky is produced from a mash of water and malted barley, converted to fermentable substrate only by endogenous enzymes and fermented by the addition of yeast. Distillation is effected in copper pots stills to a strength of 70% alcohol by volume and the spirit is matured in oak casks in an excise warehouse in Scotland.

After maturation the casks are disgorged to a vat chilled, filtered, then filled to bottle.

**Craig D Owen**  
**Laboratory Manager**



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